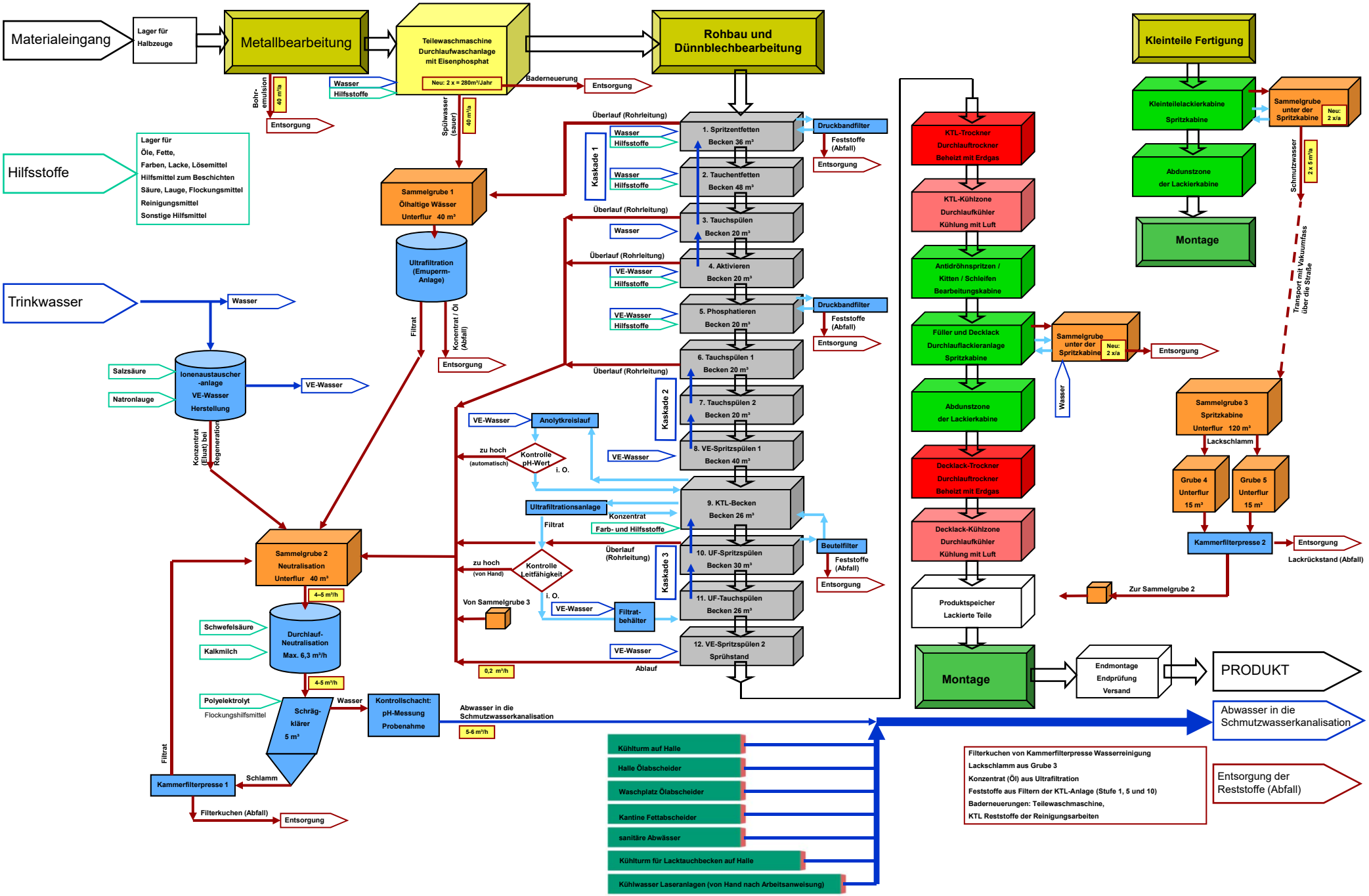Wasserführung der Vorbehandlung / Metallbeschichtung